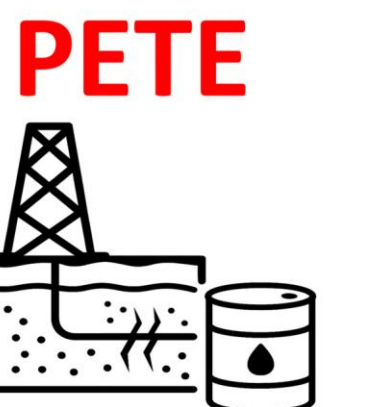


3



Objective

Problem statement

Conventional EOR methods are limited in carbonate reservoirs, where up to 60–70% of oil remains unrecovered. High salinity and temperature reduce chemical effectiveness, while oil-wet surfaces hinder displacement. In addition, instability and excessive adsorption can lead to formation damage. Therefore, a stable and reservoir-compatible EOR solution is required.

Constraints

- Nanoparticle size ≤ 100 nm to ensure pore compatibility
- Reservoir temperature up to 100°C
- Brine salinity up to **150,000 ppm**
- Injection pressure below fracture limit
- Use of eco-friendly nanoparticles (SiO_2 , TiO_2 , Fe_2O_3)
- Limited experimental time due to long testing duration

Specifications

- NP diameter: **20–80 nm**
- IFT reduction: $\geq 40\%$ vs brine
- Permeability ratio: $k_{\text{after}} / k_{\text{before}} \geq 0.85$
- Pressure behavior: No runaway ΔP during injection
- Stability (thermal): $\leq 10\%$ aggregation @ 100°C
- Incremental recovery: $\geq 10\%$ vs waterflood
- High-temperature stability: Stable $\leq 100^\circ\text{C}$
- Cost-performance: **10–20%** recovery gain with controlled cost increase

Prototype development

50:50 Ratio (3 Samples)			
Sample	TiO ₂ (%)	SiO ₂ (%)	Fe ₂ O ₃ (%)
S7	50	50	0
S8	50	0	50
S9	0	50	50
33:33:33 Ratio (1 Sample)			
Sample	TiO ₂ (%)	SiO ₂ (%)	Fe ₂ O ₃ (%)
S10	33.3	33.3	33.3

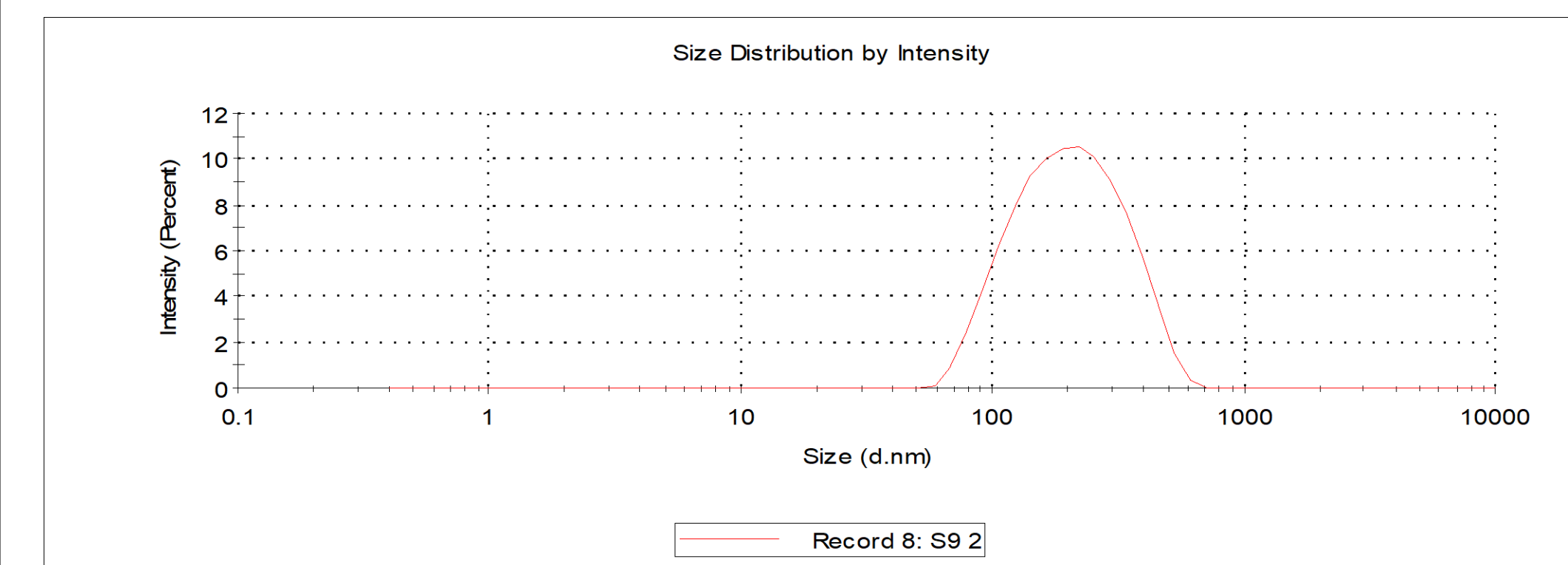
Validation and Verification

Thermal aging



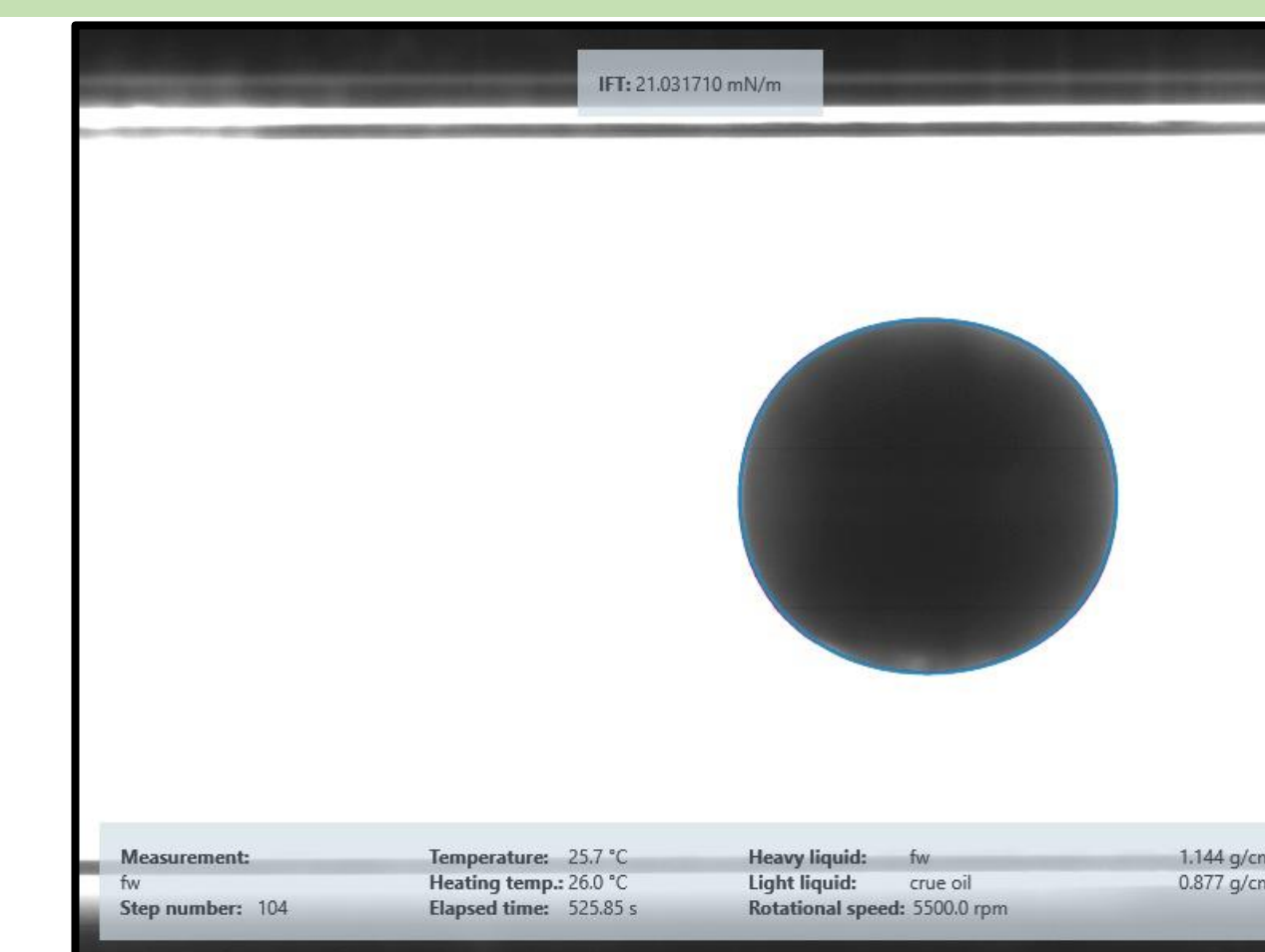
Fin DLS (week 2)

S9



IFT Results

S9



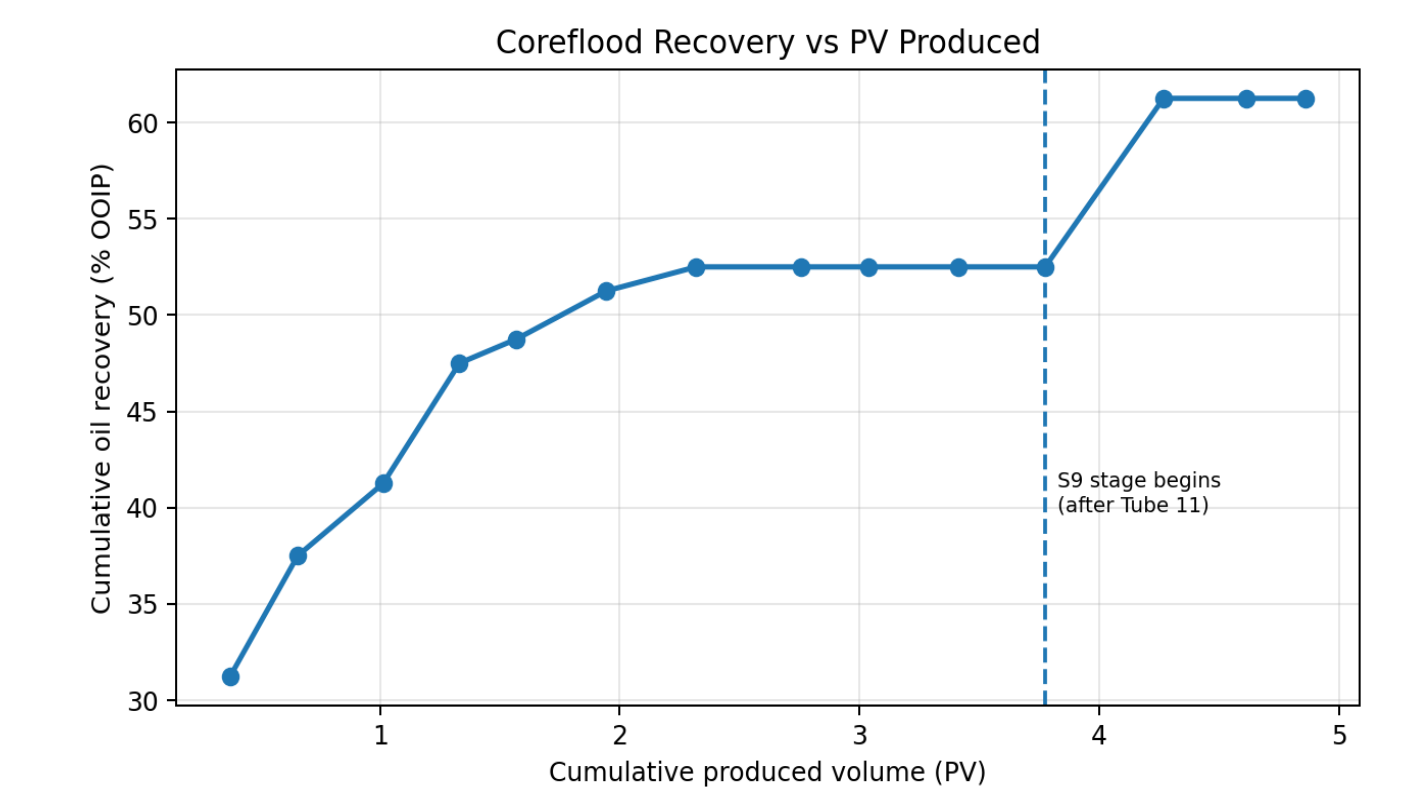
Zeta potential (mv)

S7	S8	S9	S10
-39.2	-35.3	-35.1	-31.5

permeability



Core Flood



Conclusions

8 cc OOIP **52.5%** Baseline RF

61.25% Total RF **%8.75** S9 ΔRF