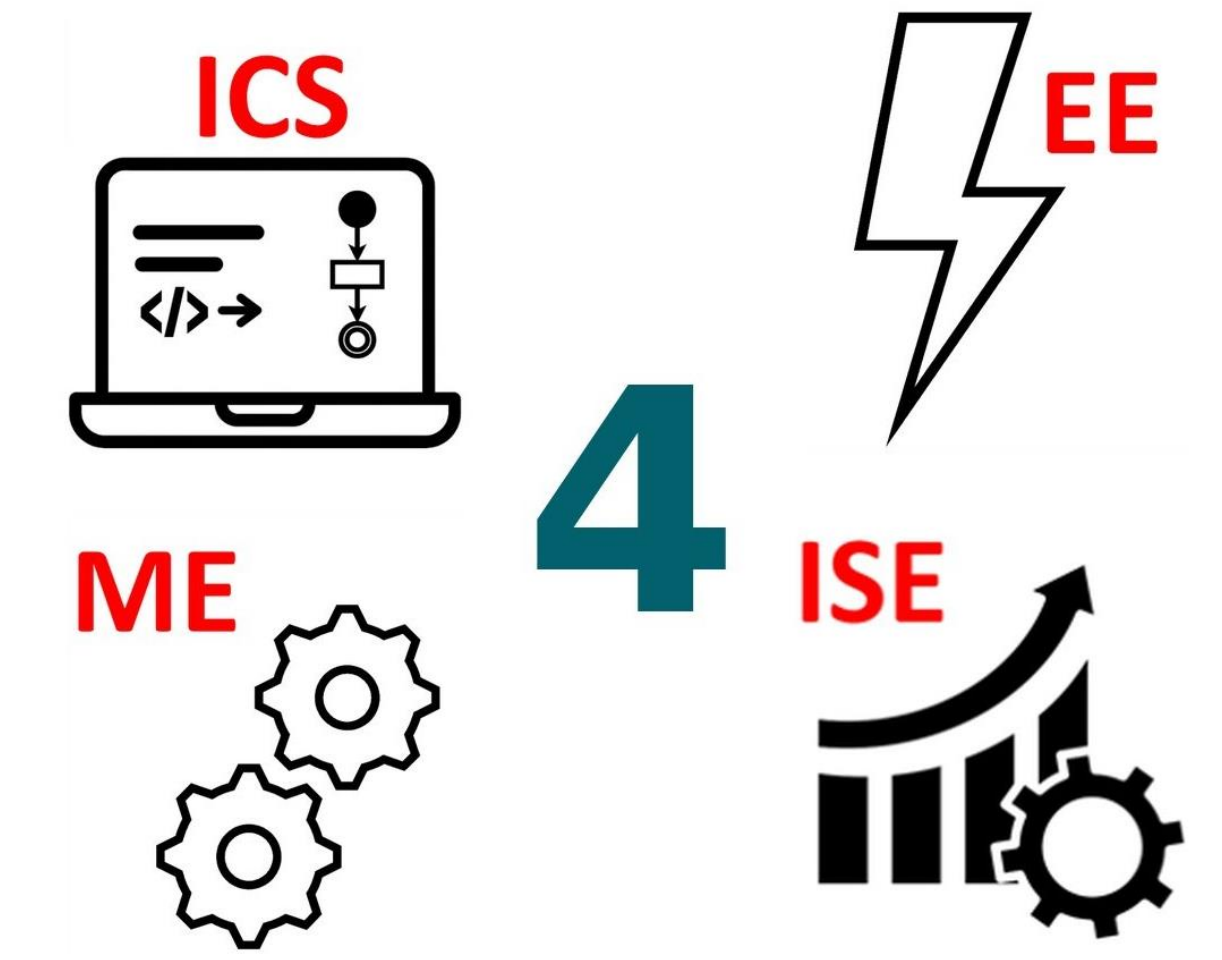


Industrial Workers Evacuation System: Integrated Tracking, Alerting, and Mustering with AI-Driven Insights

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1. Problem Statement

Industrial facilities rely on manual headcounts at muster points during emergencies. When a worker is missing, supervisors take time to determine their location and safety. GPS is unreliable in confined spaces, and no continuous tracking shows the workers location, movement, and safety condition. This delays rescue and prevents post-incident analysis.

2. Solution

A helmet-mounted device integrating UWB localization, IMU fall detection, and RFID muster verification to track worker location, falls, and muster arrival, streaming data to a dashboard where supervisors monitor safe arrivals, missing workers' zones, and man-down alerts in real-time. Post-evacuation, an analytics dashboard delivers performance metrics with AI-generated insights

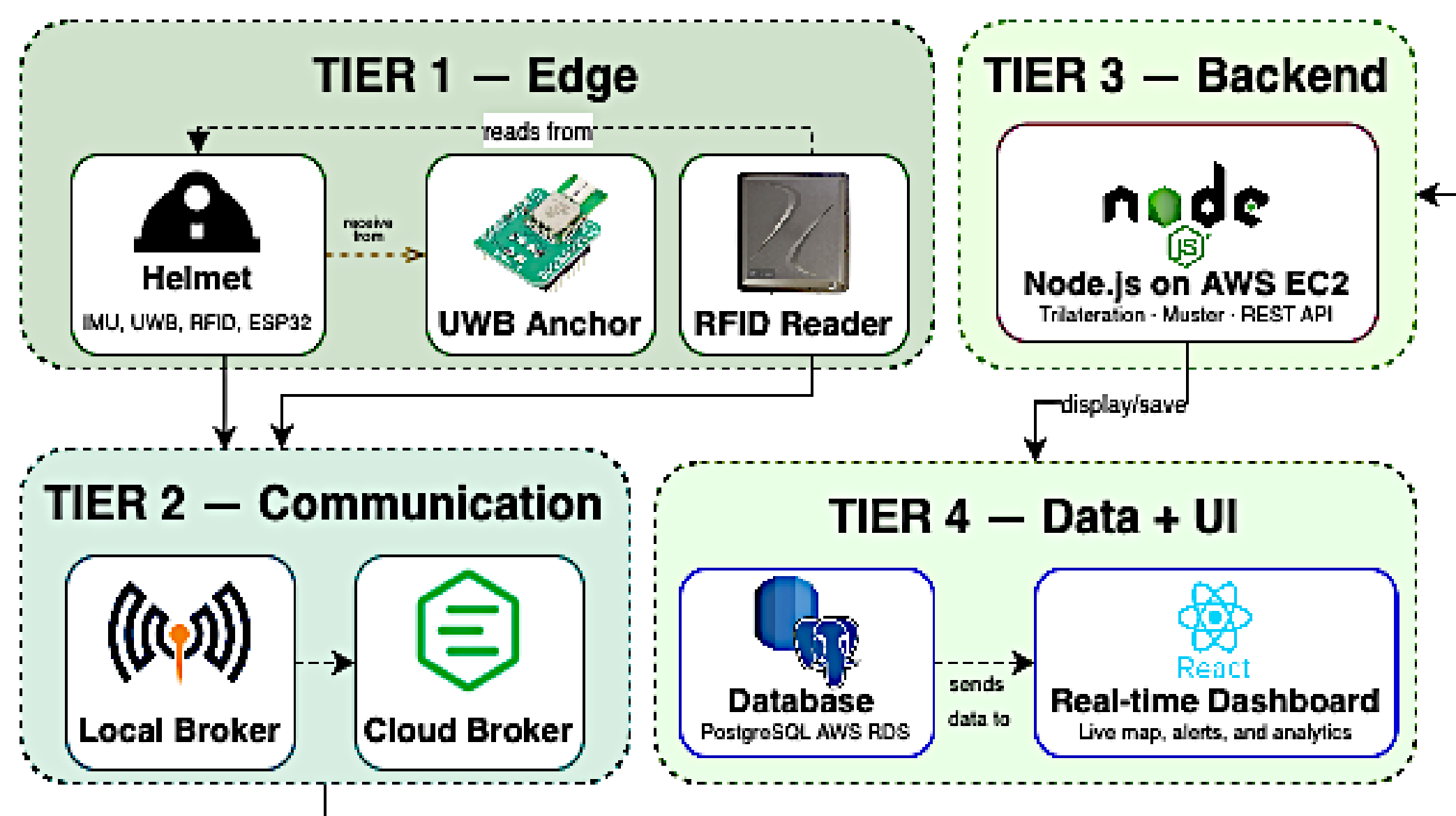
3. Specifications

Helmet mass ≤ 400 g	Battery life ≥ 8 h	Drop resistance 1 m
Zone accuracy ≥ 95 %	RFID range ≥ 3 m	Dashboard latency ≤ 1 s
Edge processing ≤ 100 ms	Man-down detection ≥ 95 %	Setup & maintenance ≤ 10 min
IP54 splash sealing ≥ 10 min	UWB anchors / zone ≥ 2	System efficiency ≥ 80 %

4. Constrains

Wireless bands CITC-compliant	Battery life per charge ≥ 8 h
Helmet unit mass ≤ 400 g	Setup & maintenance ≤ 10 min
Deployment cost / worker ≤ 4000 SAR	System efficiency ≥ 80 %
Software compliance NIST standards	

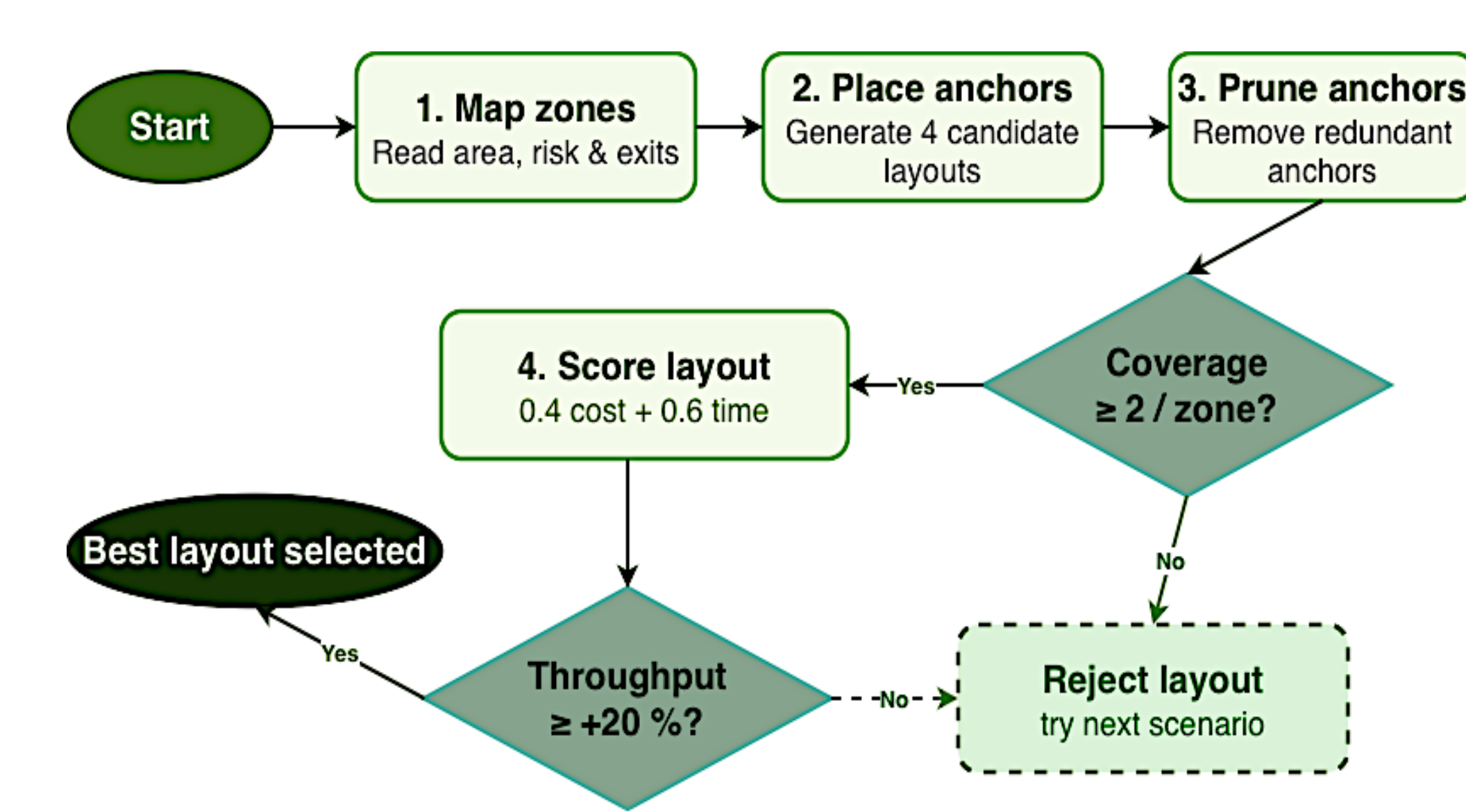
5. System Flow



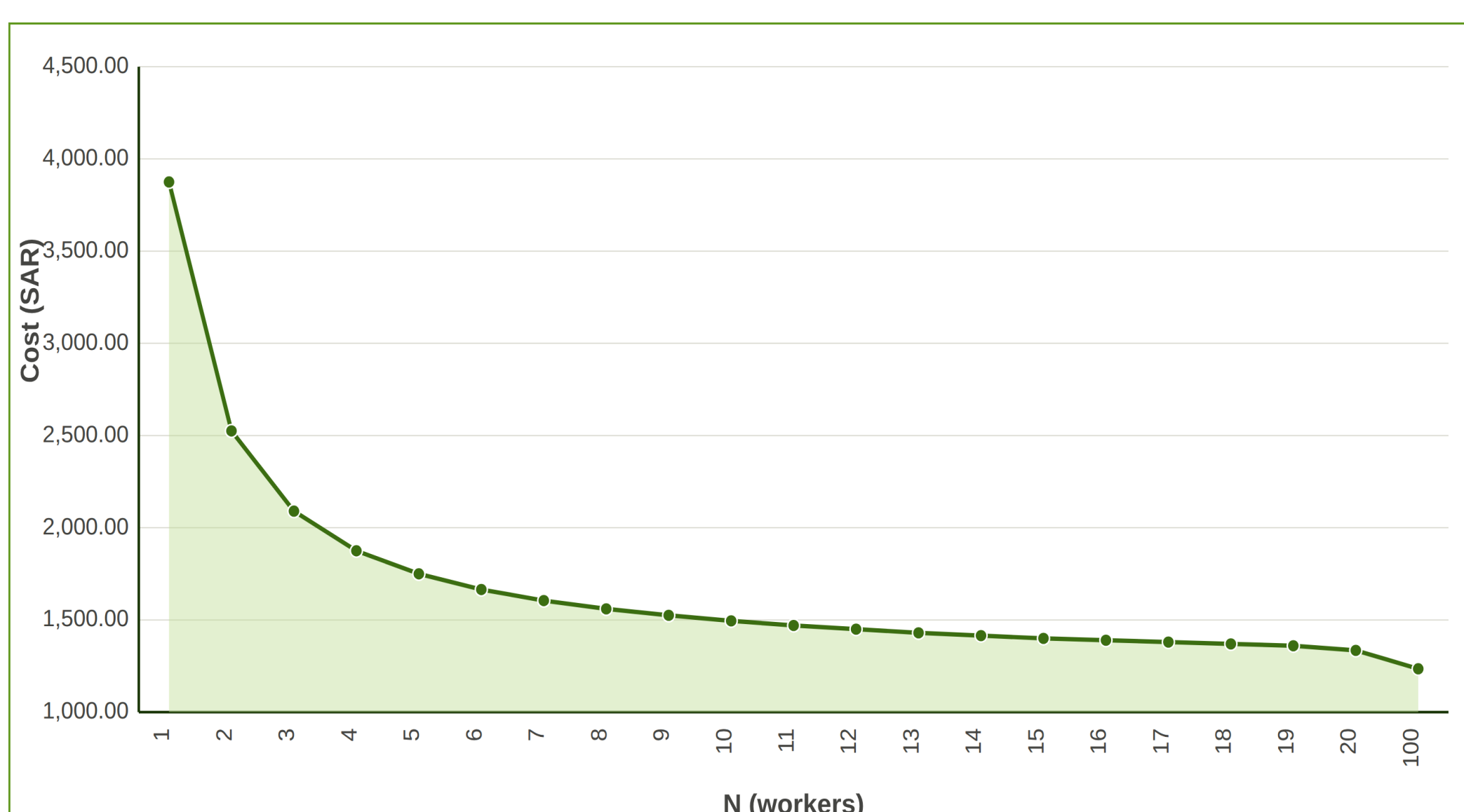
6. Prototype



7. Layout Simulation Model



8. Cost per Device (SAR)



9. Testing and Validation

Hardware Testing		System Testing	
Weight Enclosure with all components 201 g Target: ≤ 400 g Within Limit ✓	Battery Life 3.7 V · 3000 mAh battery 8 h I _{total} 241.7 mA · 420 mA budget Within capacity ✓	UWB Localization Zone classification accuracy Acc: 0.986 , Prec: 0.983 Rec: 0.982 , F1: 0.982 Target: $\geq 95\%$ on all metrics Zone accuracy $\geq 98\%$ ✓	Man-Down Detection Fall FSM (30,000 samples) Acc: 0.951 , Prec: 1.000 Rec: 0.861 , F1: 0.925 Target: $\geq 95\%$ accuracy Detection $\geq 95\%$ ✓
Drop Resistance 1 m drop · ABS-PC enclosure FoS = 2.78 $\sigma_{yield} 60 / \sigma_{max} 22.57$ MPa · target ≥ 1.5 Structurally sound ✓	Signal Distance RFID detection · 4 distinct tags A ID: 6021e, B ID: 2e0227 C ID: 15e0222, D ID: 186021e Target: ≥ 3 m range Distinct IDs at ≥ 3 m ✓	Dashboard Latency ESP32 → MQTT → React UI < 1 s Target: ≤ 1 s Sub-second updates ✓	Report Generation PDF analytics pipeline 19.6 s Target: ≤ 60 s Within 1 minute ✓

10. Conclusion

The system demonstrates effective worker monitoring through UWB, IMU, and RFID, with AI-driven analytics guiding corrective action. This approach enables faster rescues that help prevent loss of life within a compact, lightweight design.

